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1 Safety

Take the required safety precautions according the local regulations before starting the test.

2 General Information

This document elaborates the activities that are carried out during the Site Acceptance Test (SAT). It also intended to register the outcomes of the activities and validate the functional requirements of the Solar Energy System (SES).

Visual inspection and functional performance validation will be carried out on the complete installed SES, PV modules and battery cells included.

2.1 Reference documents

The following reference documents are required during the SAT:

Document No.	Rev.	Document title
		Foundation layout
		General arrangement
		Project datasheet
		Single line diagram
		Wiring diagram solar array
		Circuit diagram sub array junction box
		Circuit diagram array combiner box
		Circuit diagram control enclosure
		Circuit diagram distribution enclosure
		Circuit diagram battery circuit breaker enclosure
		Wiring diagram battery(ies)
		Signed FAT report
		Installation, Operation and Maintenance Manual Batteries
		Installation, Operation and Maintenance Manual Solar Energy System

2.2 Tools

The following measurement tools are required for the SAT:

- 1 pc. Digital multimeter (CAT IV 600 V) including test leads/cables.
- 1 pc. Current clamp meter (with minimum 0-300A DC range)
- 1 pc. Insulation tester with 50Vdc and 100Vdc range (for 24V and 48V systems)
- 1 pc. Compass (if possible with inclinometer for measure tilt)
- 1 set Torque tools 5-50Nm
- 1 pc. Toolkit (spanners, screwdriver, measure lint, etc.)
- 1 pc. Thermometer

2.3 Calibration certificates

Summary of calibration certificates for all measurement tools:

Measuring instrument	Type	S/N	Date	
			Calibration	Expiry
Digital multimeter				
Current clamp meter (0-300A DC)				
Insulation tester				
Torque tool(s)				



2.4 Equipment information

The SAT of Solar Energy System will be performed on following SES and applicable enclosures:

#	Equipment	Tag No. / S/N
/	System	
/	Description	
1	Sub Array Junction Box (SAJB)	
2	Array Combiner Box (ACB)	
3	Control Enclosure (CE)	
4	Distribution Enclosure (DE)	
5	Battery Circuit Breaker Enclosure (BCBE)	
6	Battery Box (BB)	

3 Visual Inspection

Visual inspections will be performed on the complete SES. This chapter list all the inspection points and provide an instruction for the item to be checked.

3.1 PV Modules and Cabling

#	Description	Remarks	Action Y / N, by	Check OK
1	Check if PV modules are not damaged and that the surface is clean.			<input type="checkbox"/>
2	Check if PV module frames are properly fixed to the support structure.			<input type="checkbox"/>
3	Check if cable glands of PV module junction boxes are tightened and if lids of junction boxes are properly closed.			<input type="checkbox"/>
4	Check if array cabling is properly connected inside junction boxes.			<input type="checkbox"/>
5	Check if PV modules are installed as per project drawings.			<input type="checkbox"/>
6	Check if PV modules are labelled.			<input type="checkbox"/>
7	Check if identification numbers on array cabling are according the respective drawing.			<input type="checkbox"/>
8	Check if cabling is properly fixed to support structure and / or cable trays.			<input type="checkbox"/>
9	Check if earthing / grounding is properly installed.			<input type="checkbox"/>

3.2 Support Structures

#	Description	Remarks	Action Y / N, by	Check OK
1	Check if support structures are installed at the correct orientation and tilt-angle			<input type="checkbox"/>
2	Check if installation is according the site plan of the project drawing (special attention is required for distance between the support structures, to avoid detrimental shadow flow).			<input type="checkbox"/>
3	Check if constructions nearby (fences, high poles) do not cause detrimental shadow flow.			<input type="checkbox"/>
4	Check if no mechanical damage is visible and if all support structure parts, control enclosures and battery box(es) are installed as per project drawings.			<input type="checkbox"/>
5	Check if bird spikes are mounted and positioned correctly.			<input type="checkbox"/>
6	Check if all bolts are installed and tightened correctly, with correct torque for all support structure components and parts.			<input type="checkbox"/>
7	Check if earthing / grounding is properly installed.			<input type="checkbox"/>
8	Check if cable trays with cover are properly installed to the support structure.			<input type="checkbox"/>

3.3 Array Combiner Box(es) (ACB) / Sub-Array Junction Box(es) (SAJB)

#	Description	Remarks	Action Y / N, by	Check OK
1	Check if box is properly fixed and on correct position on the support structure as per approved drawing.			<input type="checkbox"/>
2	Check identification, tag plate(s), general appearance and condition (undamaged).			<input type="checkbox"/>
3	Check if box is well accessible and door can open / close unobstructed.			<input type="checkbox"/>
4	Check if terminals for connecting external cable(s) are well accessible.			<input type="checkbox"/>
5	Check if all external cables are tightened correctly and that there are no loose connections.			<input type="checkbox"/>
6	Check if cable glands / stopper plugs are tightened correctly.			<input type="checkbox"/>
7	Check if earthing / grounding is properly installed.			<input type="checkbox"/>

3.4 Control Enclosure(s) (CE)

#	Description	Remarks	Action Y / N, by	Check OK
1	Check if enclosure is properly fixed and on correct position on the support structure as per approved drawing.			<input type="checkbox"/>
2	Check identification, tag plate(s), general appearance and condition (undamaged).			<input type="checkbox"/>
3	Check if enclosure window is properly installed in the door and foil is removed.			<input type="checkbox"/>
4	Check if enclosure is well accessible and door can open / close unobstructed.			<input type="checkbox"/>
5	Check if terminals for connecting external cable(s) are well accessible.			<input type="checkbox"/>
6	Check if all external cables are tightened correctly and that there are no loose connections.			<input type="checkbox"/>
7	Check if cable glands / stopper plugs are tightened correctly.			<input type="checkbox"/>
8	Check if earthing / grounding is properly installed.			<input type="checkbox"/>

3.5 Distribution Enclosure(s) (DE)

#	Description	Remarks	Action Y / N, by	Check OK
1	Check if enclosure is properly fixed and on correct position on the support structure as per approved drawing.			<input type="checkbox"/>
2	Check identification, tag plate(s), general appearance and condition (undamaged).			<input type="checkbox"/>
3	Check if enclosure window is properly installed in the door and foil is removed.			<input type="checkbox"/>
4	Check if enclosure is well accessible and door can open / close unobstructed.			<input type="checkbox"/>
5	Check if terminals for connecting external cable(s) are well accessible.			<input type="checkbox"/>
6	Check if all external cables are tightened correctly and that there are no loose connections.			<input type="checkbox"/>
7	Check if cable glands / stopper plugs are tightened correctly.			<input type="checkbox"/>
8	Check if earthing / grounding is properly installed.			<input type="checkbox"/>

3.6 Battery Circuit Breaker Enclosure(s) (BCBE)

#	Description	Remarks	Action Y / N, by	Check OK
1	Check if enclosure is properly fixed and on correct position on the support structure as per approved drawing.			<input type="checkbox"/>
2	Check identification, tag plate(s), general appearance and condition (undamaged).			<input type="checkbox"/>
3	Check if enclosure is well accessible and door can open / close unobstructed.			<input type="checkbox"/>
4	Check if terminals for connecting external cable(s) are well accessible.			<input type="checkbox"/>
5	Check if all external cables are tightened correctly and that there are no loose connections.			<input type="checkbox"/>
6	Check if cable glands / stopper plugs are tightened correctly.			<input type="checkbox"/>
7	Check if earthing / grounding is properly installed.			<input type="checkbox"/>

3.7 Battery Box(es)

#	Description	Remarks	Action Y / N, by	Check OK
1	Check if battery box is properly fixed and on correct position as per approved drawing.			<input type="checkbox"/>
2	Check identification, tag plate(s), general appearance and condition (undamaged).			<input type="checkbox"/>
3	Check if battery cables are installed as per project drawings.			<input type="checkbox"/>
4	Check if the voltage and temperature sensor cable is connected properly as approved drawing.			<input type="checkbox"/>
5	Check if battery cells are marked with label			<input type="checkbox"/>
6	Check the general appearance (clean), condition and correct battery cell arrangement (polarity).			<input type="checkbox"/>
7	Check if level of electrolyte is correct, as per manufacturer's instructions.			<input type="checkbox"/>
8	Check if the poles and battery connection plates are greased with acid-free petroleum jelly as per manufacturer's instructions.			<input type="checkbox"/>
10	Check if battery cell interconnections are tightened correctly, with correct torque and isolated as per manufacturer's instructions.			<input type="checkbox"/>
11	Check if main power cables connections are tightened correctly, with correct torque and installed with correct bending radius.			<input type="checkbox"/>
12	Check if cable glands are tightened correctly and battery box cover is properly fixed.			<input type="checkbox"/>
13	Check if earthing / grounding is properly installed.			<input type="checkbox"/>

4 Dielectric Voltage Withstand Test

The Dielectric Voltage Withstand Test is performed between positive and ground and between negative and ground.

Components connected to earth must be disconnected before starting the test and reconnected again after finishing the test.

#	Enclosures	Limits (insulation resistance)	Value [MΩ]		Check OK
			+/gnd	-/gnd	
1	Sub Array Junction Box (SAJB)	R > 1MΩ			<input type="checkbox"/>
2	Array Combiner Box (ACB)	R > 1MΩ			<input type="checkbox"/>
3	Control Enclosure (CE)	R > 1MΩ			<input type="checkbox"/>
4	Distribution Enclosure (DE)	R > 1MΩ			<input type="checkbox"/>
5	Battery Circuit Breaker Enclosure (BCBE)	R > 1MΩ			<input type="checkbox"/>

Note:

For 24V system (approx. 28V at busbar) test voltage = 50V DC

For 48V system (approx. 56V at busbar) test voltage = 100V DC

5 Main Functional Checks

In order to verify the functionalities of the SES a functional check is performed on the complete system. The functional checks will be performed on the enclosures as described in chapter “7. SAT Approval Summary”.

5.1 Battery temperature / voltage sensor

Use the following “PTC temperature sensor” table of standard value of temperature sensor resistance v/s voltage to validate the measurements.

Temperature sensor resistance values (VTS disconnected from controller)														
Temp.	0 °C		10 °C		20 °C		25 °C		30 °C		40 °C		50 °C	
Spec.	1618 Ω		1775 Ω		1920 Ω		2000 Ω		2080 Ω		2245 Ω		2411 Ω	
Limits	LL	UL	LL	UL	LL	UL	LL	UL	LL	UL	LL	UL	LL	UL
Value	1457	1779	1598	1952	1728	2112	1800	2200	1872	2288	2021	2469	2170	2652

Temperature sensor voltage values (VTS connected to controller)														
Temp.	0 °C		10 °C		20 °C		25 °C		30 °C		40 °C		50 °C	
Spec.	1.62 V		1.78 V		1.92 V		2.0 V		2.08 V		2.25 V		2.41 V	
Limits	LL	UL	LL	UL	LL	UL	LL	UL	LL	UL	LL	UL	LL	UL
Value	1.46	1.78	1.61	1.95	1.73	2.11	1.80	2.20	1.88	2.28	2.03	2.47	2.17	2.65

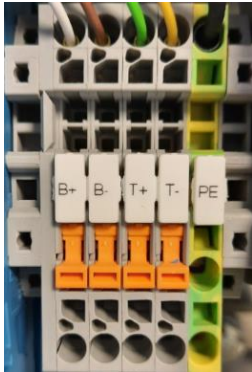
Temp.: ambient temperature (batteries, battery cells)

Spec.: standard value

Limits: LL = lower limit, UL = upper limit (limits $\pm 10\%$ of standard value)

Preconditions:

- Ensure the polarity at the battery circuit breaker is correct
- Ensure the Array Switch(es) is/are switched “OFF”
- Open all isolators on the VTS input terminals (B+/B-/T+/T-)



VTS input terminals

Check OK
<input type="checkbox"/>

- Switch “ON” the battery circuit breaker

The operational LED on the Σ -Ahr Controller should be on.

Measure battery voltage inside battery box on battery tier (+/-) and on sensor input terminals (B+/B-).			
#	Description	Measured value [V]	Check OK
1	Voltage on battery tier (+/-) in battery box.		<input type="checkbox"/>
	Voltage on sensor input terminal (B+/B-) (<i>VTS isolators open</i>).		<input type="checkbox"/>
	The voltage drop between battery tier (+/-) and voltage sensor input terminals (B+/B-) should not exceed 0.15V.		<input type="checkbox"/>

Measure the temperature sensor resistance on the sensor side at the temperature sensor input terminals (T+/T-).

Measure temperature sensor RESISTANCE on sensor when disconnected from Σ -Ahr Controller/Extension (Isolators open). Values should be within limits of “PTC temperature sensor” table.				
#	Description	Ambient temp [°C]	Measured value [Ω]	Check OK
2	Temperature sensor resistance			<input type="checkbox"/>

- Close all isolators on the VTS input terminals (B+/B-/T+/T-).

Measure temperature sensor VOLTAGE on sensor when connected to Σ -Ahr Controller/Extension (Isolators open). Values should be within limits of “PTC temperature sensor” table.				
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#	Description	Ambient temp [°C]	Measured value [V]	Check OK
3	Temperature sensor voltage			<input type="checkbox"/>

5.2 Σ-Ahr Charge Controller(s)

Preconditions

- Close all VTS terminals isolators (B+/B-/T+/T-)
- Switch “ON” the battery circuit breaker
- Switch “ON” the array switch
- Switch “ON” the main circuit breaker
- Switch “ON” all feeders

Check OK
<input type="checkbox"/>

WARNING: make sure to switch “ON” the battery circuit breaker prior to switch “ON” the array switch. Failure to follow this sequence will cause the controller not to start!

Perform the battery charged/discharge simulation check on the Σ-Ahr Controller(s) as described below.

1&2: Press the test button “Simulation battery charged” on the Σ-Ahr Controller and check the switching of sub arrays.

Use a clamp meter to check the switching of sub arrays.

2&3: Press the test button “Simulation battery discharged” on the Σ-Ahr Controller and check the disconnection of the load.

The load should disconnect when the “Load disconnected” alarm is activated LED “ON”.

#	Σ-Ahr Controller(s) test buttons/connections		Check OK
	Description	Limits/conditions/remarks	
1	Test button “Simulation battery charged”	All sub arrays disconnected LED’s “ON” (e.g. no current from sub arrays to system)	<input type="checkbox"/>
2	Test button release	All sub arrays disconnected LED’s “OFF” (e.g. current from sub arrays to system)	<input type="checkbox"/>
3	Test button “Simulation battery discharged”	After 10 sec. “Low battery voltage” and “Load disconnected” LED “ON” (load should be disconnected).	<input type="checkbox"/>
4	Test button release	“Low battery voltage” and “Load disconnected” LED “OFF” (load is automatically reconnected).	<input type="checkbox"/>

Test button “Simulation battery charge” reference Table

Lead-Acid 24V

Battery voltage [V]	> 27.90	< 27.90 > 27.20	< 27.20
Tolerance [mV]	±200		
Sub array(s) LEDs status	ON	OFF, one or more	OFF
Condition	*@25°C, -36mV/°C		

Lead-Acid 48V

Battery voltage [V]	> 55.80	< 55.80 > 54.40	< 54.40
Tolerance [mV]	±200		
Sub array(s) LEDs status	ON	OFF, one or more	OFF
Condition	*@25°C, -72mV/°C		

NiCd 24V

Battery voltage [V]	> 27.55	< 27.55
Tolerance [mV]	±200	
Sub array(s) LEDs status	ON	OFF
Condition		

NiCd 48V

Battery voltage [V]	> 55.10	< 55.10
Tolerance [mV]	±200	
Sub array(s) LEDs status	ON	OFF
Condition		

Test button “Simulation battery discharge” release reference Table

Lead-Acid & NiCd 24V

Battery voltage [V]	> 25.00	< 25.00 > 24.50	< 24.50
Tolerance [mV]	±200		
Low battery voltage LED status	OFF	ON	ON
Load disconnected LED status	OFF	OFF	ON
Condition	10 seconds delay after release.		

Lead-Acid & NiCd 48V

Battery voltage [V]	> 50.00	< 50.00 > 29.00	< 49.00
Tolerance [mV]	±200		
Low battery voltage LED status	OFF	ON	ON
Load disconnected LED status	OFF	OFF	ON
Condition	10 seconds delay after release.		

Perform the following switching of sub array inputs as described below.

Use a clamp meter and multi-meter to check the individual switching of sub array inputs. The sub array current is interrupted or reconnected when switching.

To connect all the sub arrays (if not connected) operate test button “Simulation battery discharged” for 1 or 2 seconds. All sub array disconnected LEDs should be “OFF”.

To disconnect all the sub arrays operate test button “Simulation battery charged” by holding the push button on the Σ-Ahr Controller.

#	Sub array connected		Sub array disconnected		Check OK
	Value [A]	Value [V]	Value [A]	Value [V]	
Sub array 1					<input type="checkbox"/>
Sub array 2					<input type="checkbox"/>
Sub array 3					<input type="checkbox"/>
Sub array 4					<input type="checkbox"/>
Sub array 5					<input type="checkbox"/>
Sub array 6					<input type="checkbox"/>

The following conditions should be met when testing sub array inputs:

Sub array connected (LED “OFF”) then sub array current = expected current (project dependent)

Sub array connected (LED “OFF”) then sub array voltage = battery voltage

Sub array disconnected (LED “ON”) then sub array current = 0A

Sub array disconnected (LED “ON”) then sub array voltage = open circuit voltage solar modules. Open circuit voltage should be between 32V-44V at sufficient sunlight.



5.3 Output circuit breaker

Preconditions:

- Switch “ON” the battery circuit breaker
- Ensure load disconnected LED is “OFF”

Check OK
<input type="checkbox"/>

Perform the followings functional checks on the output circuit breakers as described below. Operate the individual load circuit breakers and check ON and OFF switching of the power to each load.

#	Description	Limits / conditions / remarks	Check OK
1	Individual load circuit breakers	Check polarity, proper operation, power switching.	<input type="checkbox"/>
2	Shunt trip 24V contact for main output load circuit breaker(s)	Check operation proper operation, tripping and resetting (if applicable).	<input type="checkbox"/>
2	Trip status contact for all load circuit breakers	Check operation on outgoing terminals (if applicable).	<input type="checkbox"/>

6 Ancillary Functional Checks

In order to verify the functionalities of the ancillary components of the solar energy system a functional check will be performed.

6.1 Transducer 4-20mA

Measure the load voltage transducer and load current transducer output current (4-20mA) in the control box and compare with the actual battery voltage and actual battery current. For passive transducer, apply 24V with multi-meter in series to the transducer output terminals.

Check battery voltage transducer (4-20mA) against simulated battery voltage (0-30V)		Remarks	Tolerance	Check OK
Battery voltage [V]		23.0V = 16.27mA 25.5V = 17.60mA	±0.50 mA	<input type="checkbox"/>
Battery voltage transducer [mA]		29.0V = 19.47mA		

Check load current transducer (4-20mA) against simulated load current		Remarks	Tolerance	Check OK
Load current [A]		Battery current range is project dependent	±0.50 mA	<input type="checkbox"/>
Load current transducer [mA]				

6.2 Nanodac

Compare the Nanodac data logger data as displayed to the actual values.

#	Description	On display	Actual value ⁽¹⁾	Check OK
1	Battery voltage [V]			<input type="checkbox"/>
2	Battery current [A]			<input type="checkbox"/>
3	Battery State of Charge [%] (0-100%)		X	<input type="checkbox"/>
4	Battery temperature [°C] (-20°C up to +70°C)			<input type="checkbox"/>
5	Total array current [A]			<input type="checkbox"/>
6	System output current [A]			<input type="checkbox"/>

⁽¹⁾Battery State of Charge cannot be measured.

6.3 Hard wired I/O

#	Description	Limits/conditions/remarks	Check OK
1	Low battery voltage alarm Kn.x (pre-warning) (<23.00V/<46.00V for NiCd)	Low battery voltage alarm relay LED must be "ON". + Terminal	<input type="checkbox"/>
1	Low battery voltage alarm (pre-warning) (<23.60V/<47.20V for Lead-Acid)	Low battery voltage alarm relay LED must be "ON".	<input type="checkbox"/>
2	Load disconnected alarm (System low voltage) (<21.85V/<43.70V for NiCd)	Low battery voltage and load disconnected alarm relay LED's must be "ON".	<input type="checkbox"/>
2	Load disconnected alarm (System low voltage) (<23.00V/<46.00V for Lead-Acid)	Low battery voltage and load disconnected alarm relay LED's must be "ON".	<input type="checkbox"/>
3	Load disconnected alarm (System high voltage) (>31.50V/>63.00V for NiCd)	Load disconnected LED must be "ON".	<input type="checkbox"/>
3	Load disconnected alarm (System high voltage) (>30.50V/>61.00V for Lead-Acid)	Load disconnected LED must be "ON".	<input type="checkbox"/>
4	Earth fault alarm	Earth fault alarm relay LED must be "ON". For 30mA: Connect a 560Ω resistance between the positive connection and earth to simulate system earth fault.	<input type="checkbox"/>
5	CPU failure alarm	CPU failure alarm relay LED must be "ON". Switch pos. 6 on the DIP switch towards the PCB and back to simulate the CPU failure alarm. Power cycle the Σ-Ahr Controller to clear the CPU failure alarm.	<input type="checkbox"/>

Note: Time delay for load disconnected alarm and low battery voltage alarm is approximately 10 sec.

6.4 Others

Check the output voltage of the Distribution Box (DB).

Check the output voltage of the External Battery Charger (EBC).

- To check, connect the input to a suitable AC supply first.

#	Description	Limits/conditions/remarks	Check OK
1	Check DB output voltage	Check DB output voltage range ...V \pm ...%	<input type="checkbox"/>
2	Check EBC output voltage	For Mastervolt (MASS Sine Inverter...) Force Float (DIP switch 1) 26.5V (24V charger)/53V (48V Charger)	<input type="checkbox"/>

8 SAT Approval Summary

The SAT of Solar Energy System has been performed and all parties agreed herewith upon the results.

#	Description	Tag No. / serial No.	Test results	
			Pass	Fail
1	Control Box (CB)		<input type="checkbox"/>	<input type="checkbox"/>
2	Battery Circuit Breaker Box (BCB)		<input type="checkbox"/>	<input type="checkbox"/>
3	Distribution Box (DB)		<input type="checkbox"/>	<input type="checkbox"/>
4	Array Combiner Box (ACB)		<input type="checkbox"/>	<input type="checkbox"/>
5	Sub Array Junction Box (SAJB)		<input type="checkbox"/>	<input type="checkbox"/>

Witnessed by TSS	Witnessed by	Witnessed by
Name:	Name:	Name:
Date:	Date:	Date:
Signature:	Signature:	Signature: